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LAMPIRAN

1. Mesin Bubut Konvensional



2. Insert CNMG 120412



3. Inset CNMG 120412 + Holder



4. Material SCM 440



5. Mikroskop Binokular



6. Timbangan digital



7. Vortex tube



8. Filter udara



9. RPM 350



10. RPM 530



11. RPM 880



12. Material SCM Dia. 30



13. Jarak pahat ke nozzle



14. Material SCM sebelum dibubut



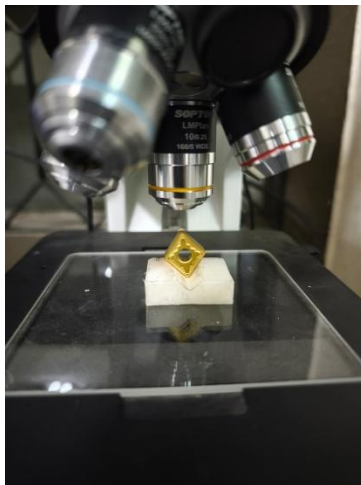
15. Material SCM setelah dibubut



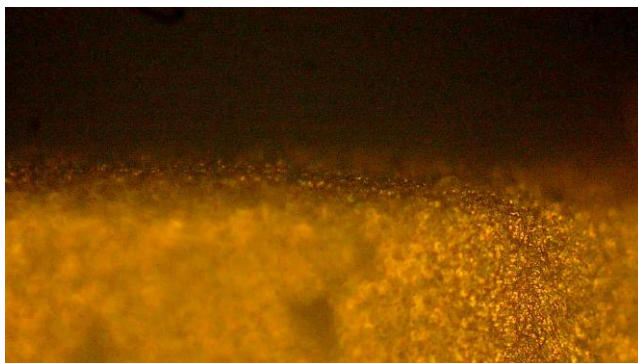
16. Insert sebelum VB (Baru)



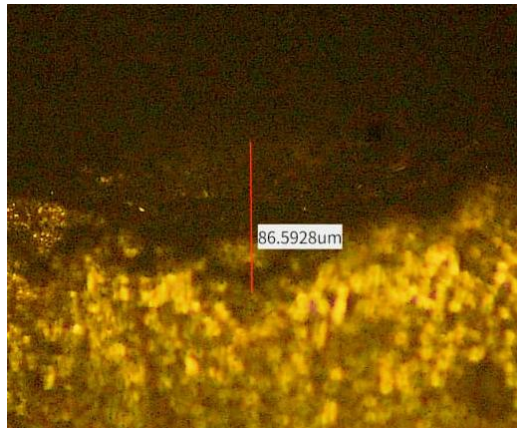
17. Insert di mikroskop



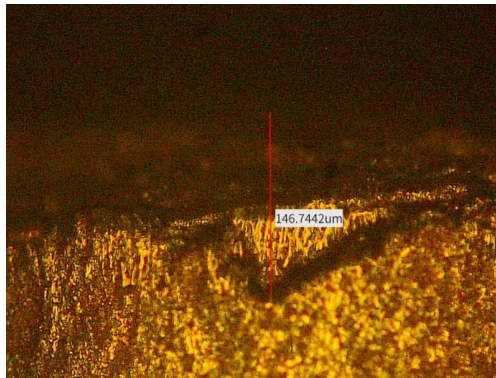
18. Pahat Baru



19. Percobaan 1, RPM 350, DOC 2 mm, VB:0,086 mm



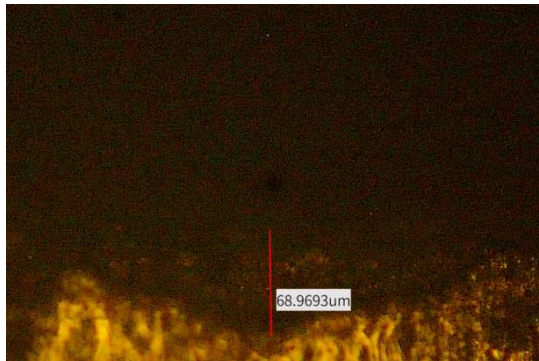
20. Percobaan 2, RPM 350, DOC 2 mm, VB:0,146 mm



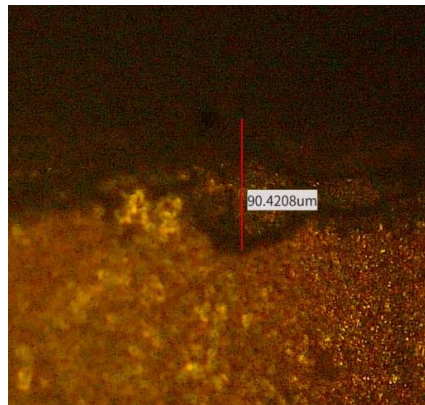
21. Percobaan 3, RPM 350, DOC 2 mm, VB:0,060 mm



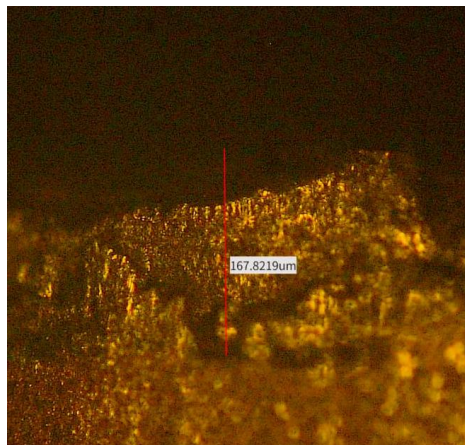
22. Percobaan 2, RPM 350, DOC 3 mm, VB:0,068 mm



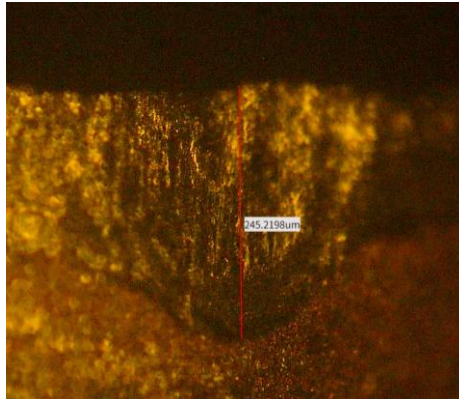
23. Percobaan 3, RPM 350, DOC 3 mm, VB:0,090 mm



24. Percobaan 1, RPM 350, DOC 4 mm, VB:0,167 mm



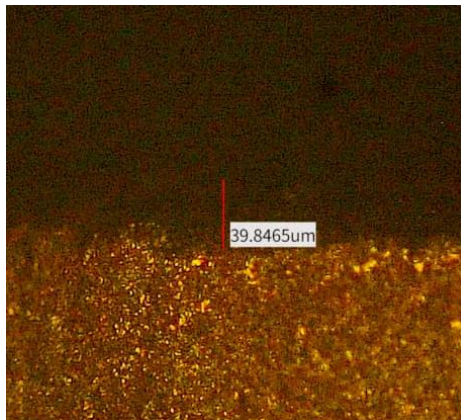
25. Percobaan 2, RPM 350, DOC 4 mm, VB:0,245 mm



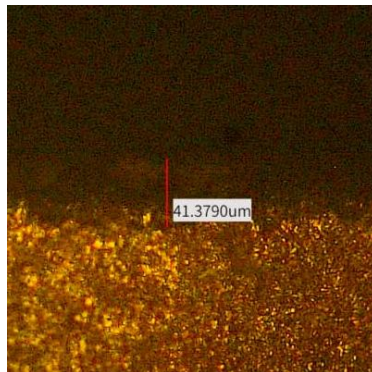
26. Percobaan 3, RPM 350, DOC 4 mm, VB:0,095 mm



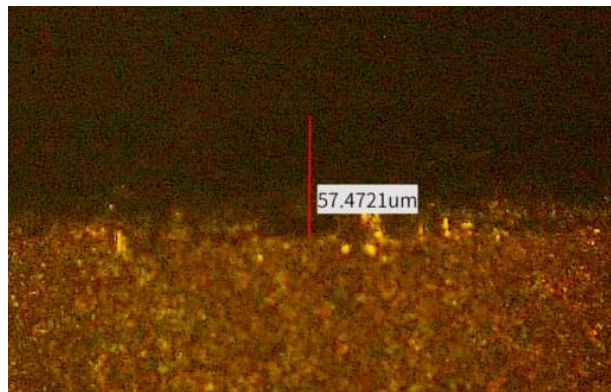
27. Percobaan 1, RPM 530, DOC 2 mm, VB:0,039 mm



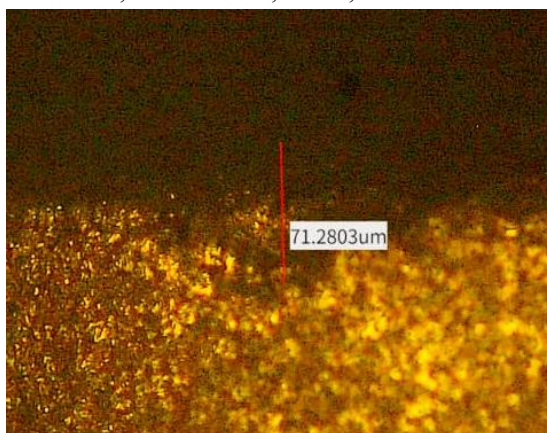
28. Percobaan 2, RPM 530, DOC 2 mm, VB:0,041 mm



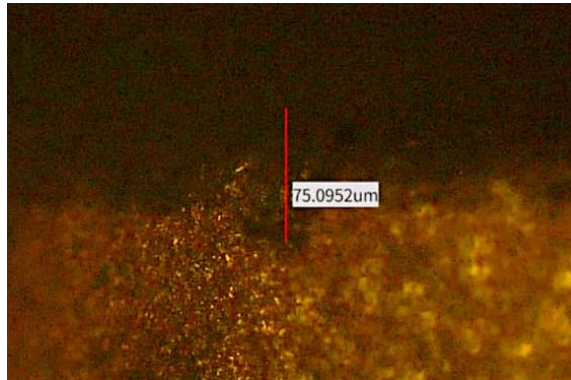
29. Percobaan 3, RPM 530, DOC 2 mm, VB:0,057 mm



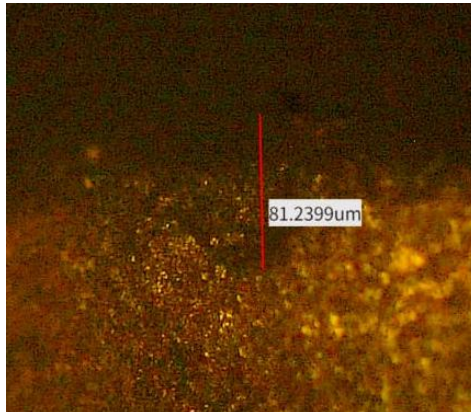
30. Percobaan 1, RPM 530, DOC 3 mm, VB:0,071 mm



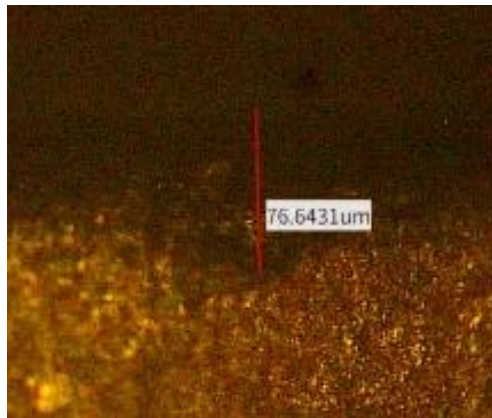
31. Percobaan 2, RPM 530, DOC 3 mm, VB:0,075 mm



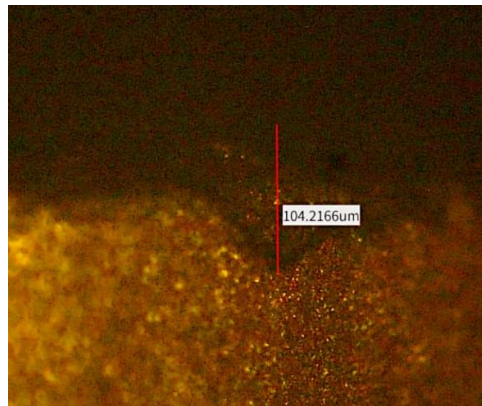
32. Percobaan 3, RPM 530, DOC 3 mm, VB:0,081 mm



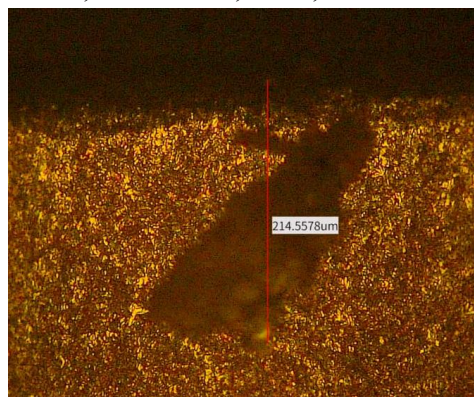
33. Percobaan 1, RPM 530, DOC 4 mm, VB:0,076 mm



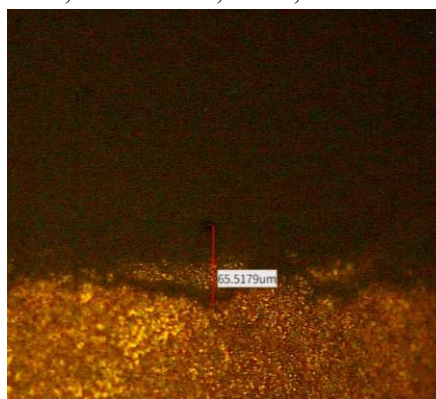
34. Percobaan 2, RPM 530, DOC 4 mm, VB:0,104 mm



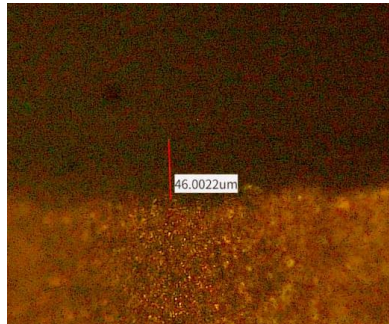
35. Percobaan 3, RPM 530, DOC 4 mm, VB:0,214 mm



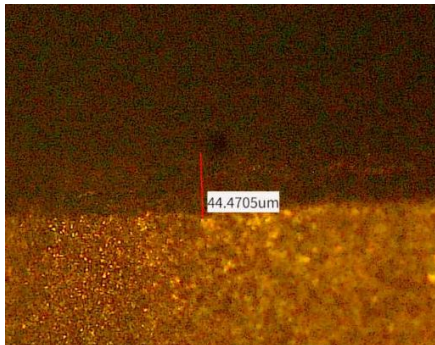
36. Percobaan 1, RPM 880, DOC 2 mm, VB:0,065 mm



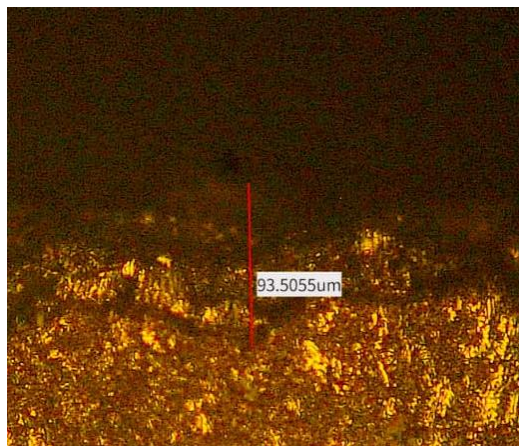
37. Percobaan 2, RPM 880, DOC 2 mm, VB:0,046 mm



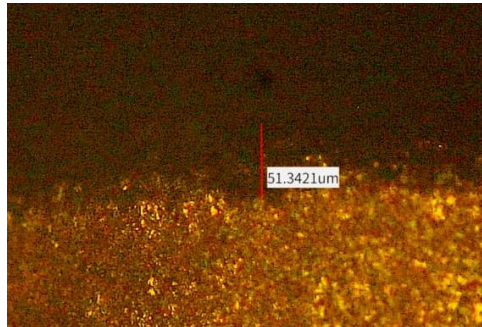
38. Percobaan 3, RPM 880, DOC 2 mm, VB:0,044 mm



39. Percobaan 1, RPM 880, DOC 3 mm, VB:0,093 mm



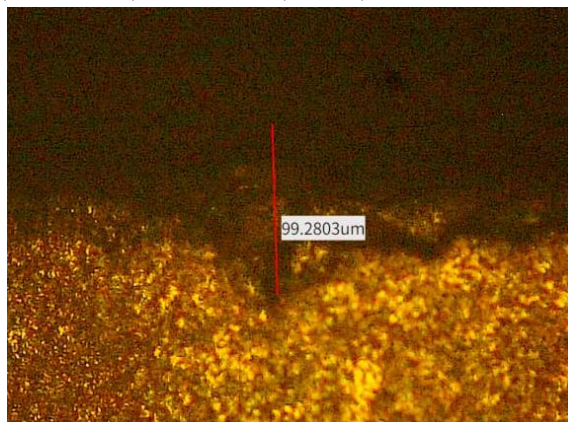
40. Percobaan 2, RPM 880, DOC 3 mm, VB:0,051 mm



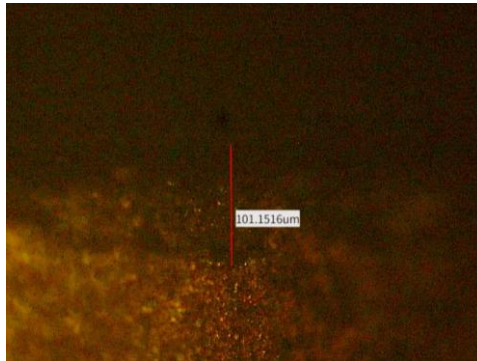
41. Percobaan 3, RPM 880, DOC 3 mm, VB:0,068 mm



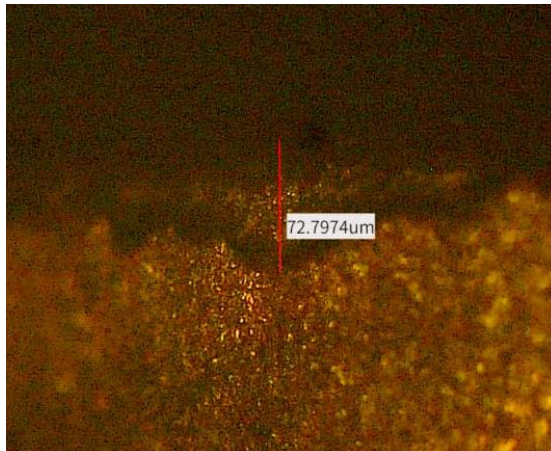
42. Percobaan 1, RPM 880, DOC 4 mm, VB:0,099 mm



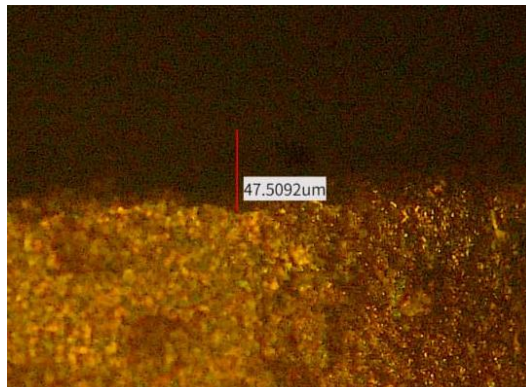
43. Percobaan 2, RPM 880, DOC 4 mm, VB:0,101 mm



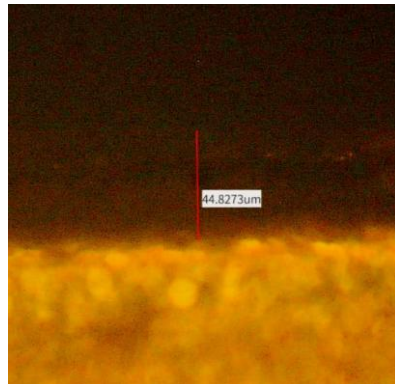
44. Percobaan 3, RPM 880, DOC 4 mm, VB:0,072 mm



45. Coolant, Percobaan 1, RPM 530, DOC 2 mm, VB:0,047 mm



46. Coolant, Percobaan 2, RPM 530, DOC 2 mm, VB:0,044 mm



47. Coolant, Percobaan 3, RPM 5300, DOC 2 mm, VB:0,057 mm

