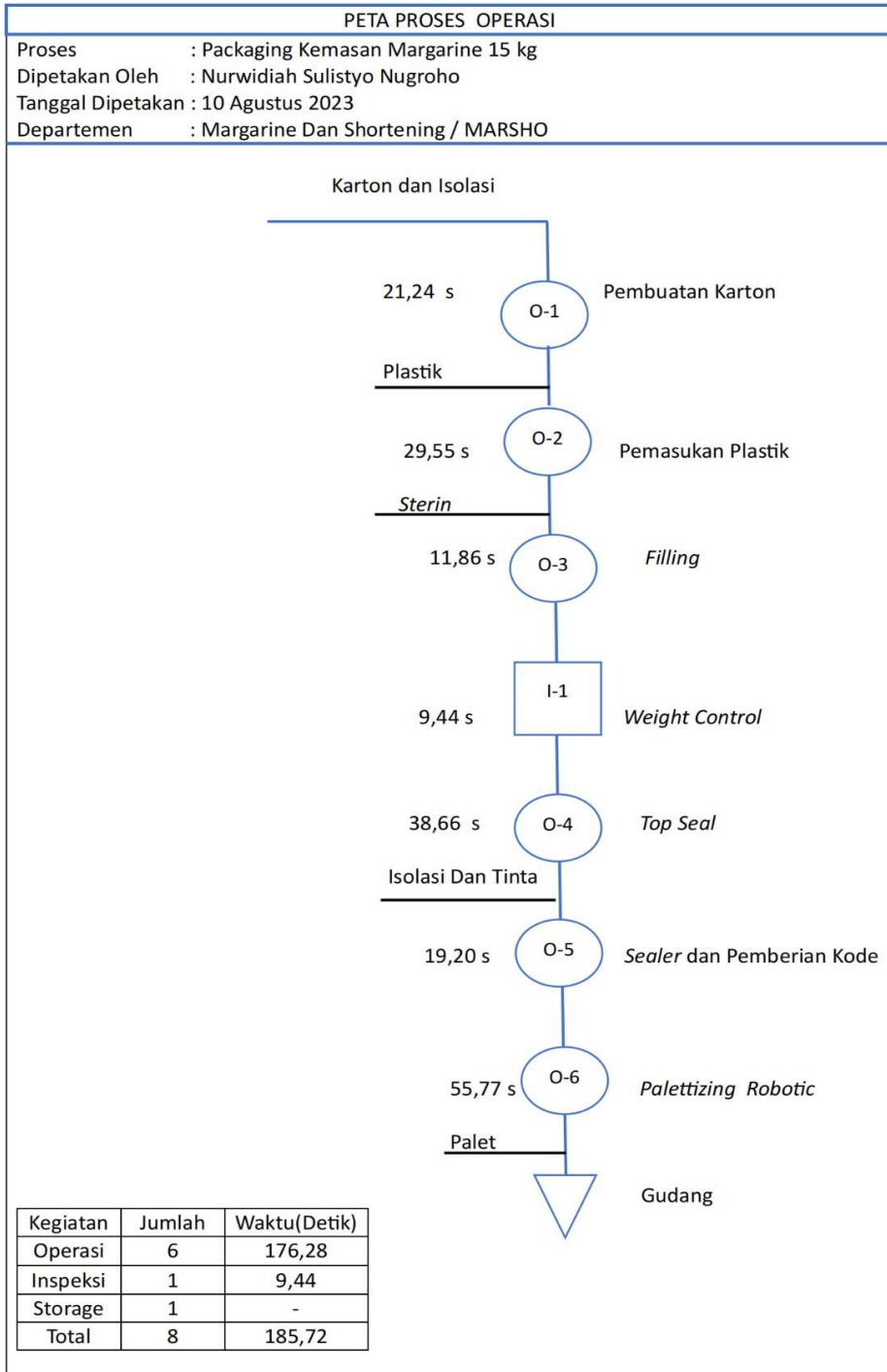
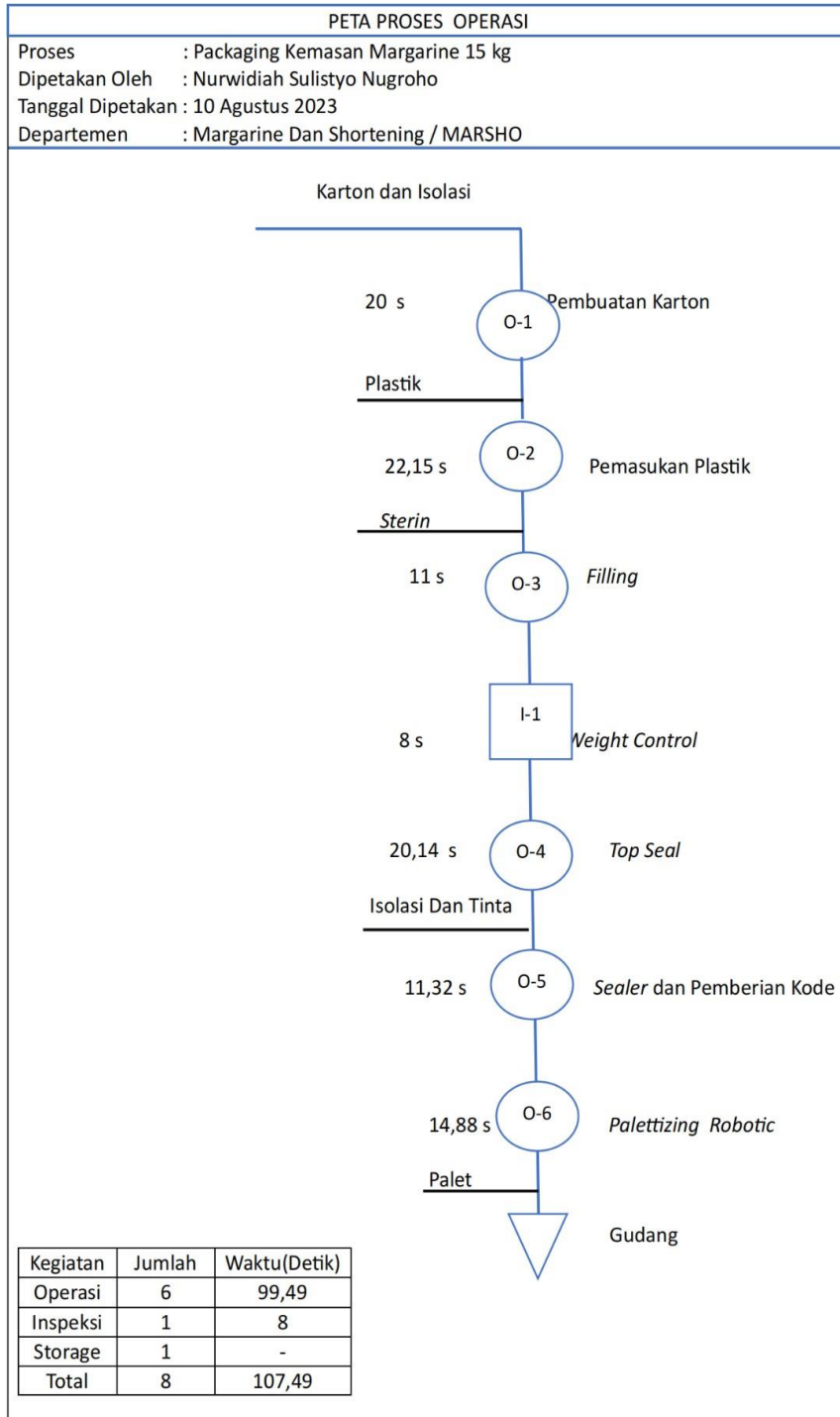


## LAMPIRAN

Lampiran 1 OPC sebelum perbaikan



## Lampiran 2 OPC setelah perbaikan



Lampiran 3 produk margarine



## Lampiran 4 perhitungan biaya downtime

Hari ke-	Jumlah Downtime(Jam)	tenaga kerja	Tarif tenaga kerja per jam(Rp)	Biaya downtime
1	1.0	90	Rp 6,456.00	Rp 592,661
2	1.1	90	Rp 6,456.00	Rp 662,386
3	1.1	88	Rp 6,456.00	Rp 626,835
4	0.7	90	Rp 6,456.00	Rp 395,107
5	1.3	88	Rp 6,456.00	Rp 730,991
6	0.9	90	Rp 6,456.00	Rp 524,873
7	1.1	85	Rp 6,456.00	Rp 626,501
8	1.2	90	Rp 6,456.00	Rp 679,817
9	1.3	88	Rp 6,456.00	Rp 766,026
10	1.1	84	Rp 6,456.00	Rp 606,477
11	1.1	90	Rp 6,456.00	Rp 638,176
12	1.3	90	Rp 6,456.00	Rp 764,068
13	1.3	90	Rp 6,456.00	Rp 754,384
14	1.5	90	Rp 6,456.00	Rp 861,876
15	0.7	80	Rp 6,456.00	Rp 378,752
16	0.8	90	Rp 6,456.00	Rp 443,527
17	1.3	80	Rp 6,456.00	Rp 661,955
18	1.7	80	Rp 6,456.00	Rp 854,774
19	1.7	90	Rp 6,456.00	Rp 987,768
20	1.3	84	Rp 6,456.00	Rp 695,957
21	0.6	90	Rp 6,456.00	Rp 329,256
22	1.5	80	Rp 6,456.00	Rp 756,643
23	1.7	94	Rp 6,456.00	Rp 1,051,898
24	1.7	80	Rp 6,456.00	Rp 886,624
25	1.5	70	Rp 6,456.00	Rp 662,816
26	1.7	80	Rp 6,456.00	Rp 852,192
27	1.7	70	Rp 6,456.00	Rp 768,264
28	1.5	80	Rp 6,456.00	Rp 757,504
Total	35.28833333	2391	Rp 180,768	Rp 19,318,106