

## LAMPIRAN

Date	Code	Minute	Machine	Number	Description
03-Jan-22	9	41,6	Roll	RM 624 A	ganti roll B2
03-Jan-22	2	33	Roll	RM 610 B	feeder roll C1 macet
04-Jan-22	9	44	Roll	RM 624 B	ganti roll B2
05-Jan-22	6	300			mill AB stop, perbaikan listrik jalur packing
05-Jan-22	9	43,2	Roll	RM 625 A	ganti roll B2
07-Jan-22	2	30,6	Sifter	SF 602	buka sifter R1G buntu outlet C1 buntu
08-Jan-22	9	42,5	Roll	RM 625 B	ganti roll B2
08-Jan-22	4	0,6	Bowler	BL 704/705	blower jalur bran dan pollard mati
08-Jan-22	2	10,8	Sifter	SF 602	buntu roll C1 naik
10-Jan-22	2	31,4	Roll	RM 610 A	ganti roll C1
11-Jan-22	2	30,8	Roll	RM 610 B	ganti roll C1
15-Jan-22	2	35	Sifter	SF 603	stop mill buka sifter C1 (kembung)
15-Jan-22	4	7,62	Roll	RM 610 A	kapasitas diturunkan menjadi 19 ton, problem motor roll C1
19-Jan-22	2	15	Sifter	SF 601	kain outlet sifter B1 B2 lepas
19-Jan-22	2	48	Vibro	VF 605	vibro overload produk V3 penuh
21-Jan-22	4	40,8	Screw	SC 610	problem SC 610 switch overflow tidak fungsi
24-Jan-22	5	9,6	Tarara	TR 305	awal shift TR 305, problem motor screw
25-Jan-22	2	25,62	Vibro	VF 604	Overload
25-Jan-22	1	120			mill drop problem power
28-Jan-22	8	480			stop mill PPIC
29-Jan-22	2	43,92	Filter	FL 701	Filter 701 penuh bran buntu
29-Jan-22	8	480			stop mill PPIC
30-Jan-22	4	52,2			mill drop total (problem elektrik undervolvet)
30-Jan-22	2	6,6	bran finisher	FP 604	mill drop problem bran finisher overload
31-Jan-22	10	15,6	Flowmatic	FC 308	flowmatic error
Date	Code	Minute	Machine	Number	Description
01-Feb-22	6	22,8	Packing		mill drop (packing flashing)
02-Feb-22	5	11,6	Roll	RM 609	roll C2 putih over produk
07-Feb-22	4	5,4	Roll	RM 610 A	Overload roll C1 (ampere motor roll tinggi)
12-Feb-22	2	11,4	Vibro	VF 601	vibro overload
15-Feb-22	2	31,4	Bpp	TC 33	Problem BPP
16-Feb-22	1	30,8	Fan	FN 502	Tidak bisa start
21-Feb-22	2	2,4	Sifter	SF 602	Sifter B2 outlet buntu produk B3 naik
21-Feb-22	4	11,4	Tarara	TR 304	overload (motor kobong)
22-Feb-22	4	66,96	bucket elevator	BE 304	trouble jalur elevator B1
23-Feb-22	2	6,6	Vibro	VF 601	Overload
23-Feb-22	4	1,8	bucket elevator	BE 304	mati sendiri
26-Feb-22	6	384,6			stop mill (packing problem karosel)

Date	Code	Minute	Machine	Number	Description
04-Mar-22	6	913,2			stop mill packing full
07-Mar-22	4	584,4			ganti breaker test work
08-Mar-22	2	20,7	Packing		Problem packing flashing
08-Mar-22	10	3	Roll mill	RM 626	Mill drop roll B1 overload
09-Mar-22	10	8,2	Timbangan	WG 302	error tidak mau buka
09-Mar-22	2	6	Scourer	SR 303	Belt motor scourer putus
12-Mar-22	2	2,4	Detacher	DS 609	Overload (buntu)
12-Mar-22	10	3	Flowmatic	FC 308	flowmatic 308 error
16-Mar-22	2	6	Screw	SC 601	mill drop, screw conveyor overflow
21-Mar-22	10	26,4		FC 308	Perbaikan flowmatic by automation
22-Mar-22	2	18,6	Sifter	SF 602	SF R1G + R1F buntu roll C1 naik
22-Mar-22	2	4,8	Roll	RM 623	inlet produk roll B3G buntu
23-Mar-22	4	40,2	roll, detacher	RM 610 A, DS 609	Roll C1 over produk , detacher overload
23-Mar-22	8	288,6			stop mill packing full
28-Mar-22	3	35,4	TC	28 K	problem jalur bran pollard
28-Mar-22	4		roll	RM 626 B	motor roll tidak bisa di start (ganti motor)
29-Mar-22	4	22,74	roll	RM 624 B	motor roll 624 bau sangit

Keterangan :

Code	Keterangan
1	Power
2	Mill
3	BPP
4	Electric
5	Mechanic
6	Packing
7	Pelletizing
8	PPIC
9	Roll Mill
10	Automation
11	Mill Support

*History Downtime Mill B bulan Januari – Maret 2022*

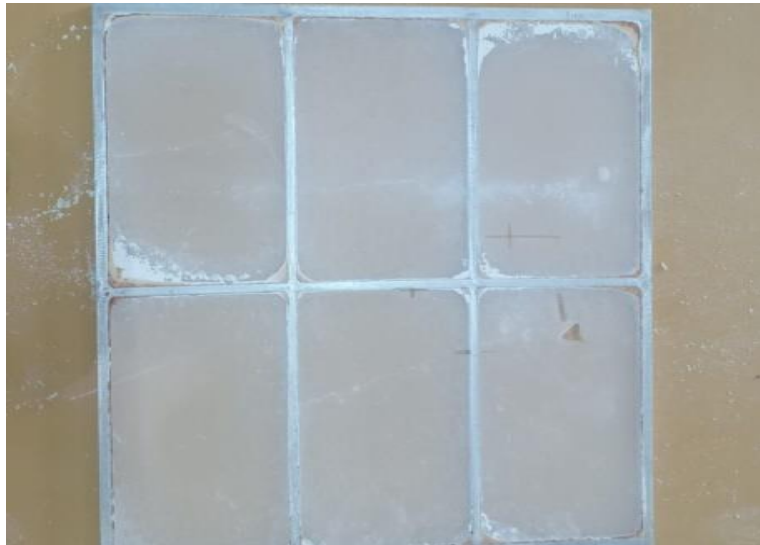




*Cover ngeblok tepung tidak bisa terayak*



*Release Test*



*Cover Sifter yang sobek*



Pergantian *Cover* Tepung Sifter R1G dan R1F