# LAMPIRAN

CV WANA INDO RAYA
Wood Working Industry
Wood Species : Falcata - Albazia - Sengon
JL. Raya Pasirian km 7 Besuk, Tempeh - Lumajang

Data hasil produksi dan *defect barecore* bulan November 2021 - Desember 2021

| Hari Ke- | Total Produksi/ Hari (pcs) | *Grade* A (pcs) | *Grade* B (pcs) | Total *Defect* (pcs) | Jumlah Cacat | | |
|---|---|---|---|---|---|---|---|
| | | | | | Lepas (pcs) | Renggang (pcs) | *Repair* (pcs) |
| 1 | 1257 | 777 | 480 | 239 | 87 | 121 | 31 |
| 2 | 603 | 398 | 205 | 160 | 34 | 107 | 19 |
| 3 | 739 | 419 | 320 | 131 | 36 | 71 | 24 |
| 4 | 761 | 459 | 302 | 99 | 28 | 54 | 17 |
| 5 | 1014 | 585 | 429 | 168 | 66 | 81 | 21 |
| 6 | 1261 | 748 | 513 | 199 | 81 | 89 | 29 |
| 7 | 1229 | 697 | 532 | 190 | 85 | 78 | 27 |
| 8 | 1167 | 694 | 473 | 208 | 66 | 107 | 35 |
| 9 | 1205 | 739 | 466 | 221 | 71 | 119 | 31 |
| 10 | 1202 | 727 | 475 | 230 | 87 | 115 | 28 |
| 11 | 594 | 357 | 237 | 118 | 21 | 76 | 21 |
| 12 | 1275 | 767 | 508 | 232 | 83 | 117 | 32 |
| 13 | 1346 | 824 | 522 | 209 | 79 | 108 | 22 |
| 14 | 1302 | 784 | 518 | 243 | 85 | 129 | 29 |
| 15 | 1281 | 766 | 515 | 187 | 68 | 93 | 26 |
| 16 | 1209 | 661 | 548 | 194 | 77 | 89 | 28 |
| 17 | 1080 | 653 | 427 | 181 | 59 | 94 | 28 |
| 18 | 1284 | 706 | 578 | 209 | 79 | 106 | 24 |
| 19 | 1278 | 757 | 521 | 224 | 81 | 114 | 29 |
| 20 | 1260 | 729 | 531 | 198 | 79 | 91 | 28 |
| 21 | 1215 | 664 | 551 | 204 | 81 | 97 | 26 |
| 22 | 1232 | 703 | 529 | 215 | 69 | 115 | 31 |
| 23 | 1104 | 598 | 506 | 209 | 88 | 93 | 28 |
| 24 | 1180 | 675 | 505 | 240 | 84 | 121 | 35 |
| 25 | 1282 | 705 | 577 | 198 | 76 | 95 | 27 |
| 26 | 1276 | 718 | 558 | 226 | 81 | 125 | 20 |
| 27 | 1194 | 708 | 486 | 176 | 73 | 82 | 21 |
| 28 | 1214 | 709 | 505 | 221 | 78 | 119 | 24 |
| 29 | 1215 | 701 | 514 | 211 | 84 | 103 | 24 |

| | | | | | | | |
|---|---|---|---|---|---|---|---|
| 30 | 1354 | 812 | 542 | 205 | 68 | 118 | 19 |
| 31 | 1235 | 618 | 617 | 208 | 71 | 113 | 24 |
| 32 | 1227 | 617 | 610 | 219 | 87 | 107 | 25 |
| 33 | 1149 | 625 | 524 | 205 | 77 | 98 | 30 |
| 34 | 1176 | 732 | 444 | 191 | 68 | 90 | 33 |
| 35 | 1140 | 655 | 485 | 219 | 72 | 118 | 29 |
| 36 | 1071 | 490 | 581 | 176 | 61 | 93 | 22 |
| 37 | 1147 | 597 | 550 | 221 | 84 | 109 | 28 |
| 38 | 1206 | 699 | 507 | 230 | 89 | 114 | 27 |
| 39 | 1147 | 680 | 467 | 179 | 64 | 87 | 28 |
| 40 | 1131 | 680 | 451 | 195 | 78 | 92 | 25 |
| 41 | 1071 | 653 | 418 | 179 | 77 | 83 | 19 |
| 42 | 1242 | 723 | 519 | 220 | 91 | 101 | 28 |
| 43 | 1160 | 689 | 471 | 204 | 87 | 91 | 26 |
| 44 | 1260 | 731 | 529 | 209 | 76 | 98 | 35 |
| 45 | 1278 | 755 | 523 | 208 | 58 | 119 | 31 |
| 46 | 1045 | 663 | 382 | 171 | 59 | 87 | 25 |
| Total Nov-Des | 53298 | 30847 | 22451 | 9179 | 3333 | 4627 | 1219 |

Data hasil produksi dan *defect barecore* bulan Januari 2022

| Hari Ke- | Jumlah Produksi/Hari (pcs) | *Grade* A (pcs) | *Grade* B (pcs) | Total *Defect* (pcs) | Jumlah Cacat | | |
|---|---|---|---|---|---|---|---|
| | | | | | Lepas (pcs) | Renggang (pcs) | Ganti (pcs) |
| 1 | 1226 | 700 | 526 | 138 | 44 | 68 | 26 |
| 2 | 930 | 533 | 397 | 116 | 28 | 71 | 17 |
| 3 | 1018 | 601 | 417 | 149 | 51 | 77 | 21 |
| 4 | 1170 | 674 | 496 | 143 | 48 | 72 | 23 |
| 5 | 1163 | 670 | 493 | 143 | 53 | 71 | 19 |
| 6 | 1125 | 653 | 472 | 154 | 59 | 68 | 27 |
| 7 | 1268 | 729 | 539 | 141 | 56 | 63 | 22 |
| 8 | 1165 | 704 | 461 | 148 | 51 | 69 | 28 |
| 9 | 1259 | 766 | 493 | 151 | 55 | 72 | 24 |
| 10 | 1206 | 694 | 512 | 140 | 51 | 68 | 21 |
| 11 | 1209 | 737 | 472 | 145 | 54 | 72 | 19 |
| 12 | 1145 | 668 | 477 | 149 | 52 | 71 | 26 |
| 13 | 1107 | 629 | 478 | 154 | 59 | 64 | 31 |
| 14 | 1184 | 703 | 481 | 141 | 49 | 68 | 24 |
| 15 | 1130 | 633 | 497 | 153 | 52 | 79 | 22 |
| 16 | 1241 | 725 | 516 | 133 | 51 | 66 | 16 |
| 17 | 1117 | 648 | 469 | 146 | 53 | 69 | 24 |
| 18 | 1065 | 624 | 441 | 138 | 52 | 61 | 25 |
| 19 | 1037 | 655 | 382 | 143 | 51 | 65 | 27 |
| 20 | 1123 | 637 | 486 | 162 | 56 | 73 | 33 |
| 21 | 1135 | 666 | 469 | 155 | 58 | 75 | 22 |
| 22 | 1165 | 738 | 427 | 140 | 49 | 66 | 25 |
| 23 | 1042 | 625 | 417 | 127 | 53 | 60 | 14 |
| 24 | 1123 | 685 | 438 | 133 | 59 | 59 | 15 |
| Total | 27353 | 16097 | 11256 | 3442 | 1244 | 1647 | 551 |

Data hasil produksi dan *defect barecore* bulan Februari 2022

| Hari Ke- | Jumlah Produksi/Hari (pcs) | *Grade* A (pcs) | *Grade* B (pcs) | Total *Defect* (pcs) | Jumlah Cacat | | |
|---|---|---|---|---|---|---|---|
| | | | | | Lepas (pcs) | Renggang (pcs) | Ganti (pcs) |
| 1 | 599 | 370 | 229 | 65 | 20 | 28 | 17 |
| 2 | 589 | 367 | 222 | 49 | 17 | 19 | 13 |
| 3 | 664 | 385 | 279 | 60 | 20 | 23 | 17 |
| 4 | 602 | 384 | 218 | 43 | 14 | 22 | 7 |
| 5 | 597 | 360 | 237 | 62 | 18 | 31 | 13 |
| 6 | 1119 | 609 | 510 | 107 | 32 | 56 | 19 |
| 7 | 1277 | 696 | 581 | 121 | 36 | 64 | 21 |
| 8 | 1125 | 615 | 510 | 122 | 35 | 66 | 21 |
| 9 | 1124 | 641 | 483 | 126 | 32 | 68 | 26 |
| 10 | 1179 | 681 | 498 | 111 | 31 | 61 | 19 |
| 11 | 1067 | 593 | 474 | 116 | 32 | 61 | 23 |
| 12 | 1163 | 667 | 496 | 86 | 38 | 24 | 24 |
| 13 | 1045 | 588 | 457 | 114 | 43 | 47 | 24 |
| 14 | 1019 | 553 | 466 | 87 | 30 | 38 | 19 |
| 15 | 1049 | 565 | 484 | 106 | 35 | 56 | 15 |
| 16 | 1076 | 645 | 431 | 99 | 37 | 43 | 19 |
| 17 | 1227 | 660 | 567 | 122 | 41 | 62 | 19 |
| 18 | 1111 | 615 | 496 | 119 | 53 | 59 | 7 |
| 19 | 1020 | 683 | 337 | 105 | 37 | 54 | 14 |
| 20 | 1215 | 936 | 279 | 129 | 41 | 63 | 25 |
| 21 | 970 | 495 | 475 | 93 | 38 | 44 | 11 |
| 22 | 587 | 321 | 266 | 56 | 23 | 24 | 9 |
| Total | 21424 | 12429 | 8995 | 2098 | 703 | 1013 | 382 |

# BIOGRAFI

Ridwan Fadoli adalah penulis skripsi ini. Lahir di Lumajang, 24 Agustus 1996. Anak Ke-Dua dari pasangan Bapak Hariyanto dan Ibu Rohmawati. Penulis menyelesaikan pendidikan sekolah dasar di SDN Wotgalih 03 lulus di tahun 2008. Kemudian melanjutkan di SMPN 02 Yosowilangun dan lulus di tahun 2011. Lalu melanjutkan Di SMK Ahmad Yani Kota Probolinggo dan lulus di tahun 2014. Setelah itu pada tahun 2018 melanjutkan kuliah S1 di Universitas 17 Agustus 1945 Surabaya dengan mengambil jurusan Teknik Industri. Penulis dapat dihubungi melalui email : ridwanfadoli04@gmail.com